

DART AEROSPACE LTD	Work Order :	20300
	Description:	Disassemble / Re-assemble
CUSTOM-DISASSEMBLE 16V K10003	Approval :	W
		Page 1 of 1

Step	Location	Procedure		By	Date
1	PK	Remove from Stock			
		Qty Part Number Description Batch			
		6 K0803 Saddle Kit B1987D		P	04-02-02
		_____ _____ _____			
2	PK	Return to Stock			
		Qty Part Number Description Batch			
x6	y5 x5 y5	29 MS21042H4 Nut m13928			
		L AN970-4 Washer m13654			
		8 AN970TDX46 Washer m13658			
		32 AN970TD46 Washer m13719			
		4 D2747 Sec Head Set Screw B8e33			
		2 D2876 Spacer B19162			
		2 D2877 Spacer B1936A			
		16 AN4-6A Bolt m13735			
		8 AN6-12A Bolt m13735			
		24 D2570 Bushing B19925			
		4 AN4-46A Bolt m13943 -			
		8 AN4-51A Bolt m13943 -			
		1 D2736-1 Bracket B19013			
		1 D2736-3 Bracket B19014B			
		1 D2968-OH Tow Ring B19228			
		1 D2572 Saddle B19799B			
		1 D2574 Saddle B19800			
		1 D2571 Saddle B19799B			
		1 D2573 Saddle B19800			
		D2574 Saddle B19800			
X1		AN4-46A Bolt m13356)			
		8 AN4-51A Bolt m13735			
		1 D2968-OH Tow Ring B1937T			
		_____ _____ _____			
3	re-pk	repackage less 3 parts		P	04-02-02
DC		Close W/O 55.23 SAC 04/02/03			
		Inspect Level 21			04.02.03

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DART AEROSPACE LTD		Work Order:	19870
Description: Saddle Kit		Part Number:	K10003
		Qty:	8
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Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	HJ	03.10.28	8																																																																																
2	DC	Photocopy blueprints and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 NK 44 HJ.	HJ	03.10.31	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>✓ 24</td><td>D2570</td><td>Bushing</td><td>B19925</td></tr><tr><td>✓ 1</td><td>D2571</td><td>Saddle</td><td>B19799B</td></tr><tr><td>✓ 1</td><td>D2572</td><td>Saddle</td><td>B19799B</td></tr><tr><td>✓ 1</td><td>D2573</td><td>Saddle</td><td>B19820</td></tr><tr><td>✓ 1</td><td>D2574</td><td>Saddle</td><td>B19820</td></tr><tr><td>✓ 1</td><td>D2736-1</td><td>Bracket</td><td>B19013</td></tr><tr><td>✓ 1</td><td>D2736-3</td><td>Bracket</td><td>B19013</td></tr><tr><td>✓ 4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B19033</td></tr><tr><td>✓ 2</td><td>D2876</td><td>Spacer</td><td>B19142</td></tr><tr><td>✓ 2</td><td>D2877</td><td>Spacer</td><td>B19369</td></tr><tr><td>✓ 1</td><td>D2968-041</td><td>Tow Ring</td><td>B19377-B19008</td></tr><tr><td>✓ 16</td><td>AN4-6A</td><td>Bolt</td><td>M13735</td></tr><tr><td>✓ 4</td><td>AN4-46A</td><td>Bolt - M13350</td><td>M13943</td></tr><tr><td>✓ 8</td><td>AN4-51A</td><td>Bolt - M13735</td><td>M13943</td></tr><tr><td>✓ 8</td><td>AN6-12A</td><td>Bolt</td><td>M13735</td></tr><tr><td>✓ 32</td><td>AN960JD416</td><td>Washer</td><td>M13719</td></tr><tr><td>✓ 8</td><td>AN960JD616</td><td>Washer</td><td>M13658</td></tr><tr><td>✓ 1</td><td>AN970-4</td><td>Washer</td><td>M13654</td></tr><tr><td>✓ 29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M13928</td></tr></tbody></table>	Qty	Part Number	Description	Batch	✓ 24	D2570	Bushing	B19925	✓ 1	D2571	Saddle	B19799B	✓ 1	D2572	Saddle	B19799B	✓ 1	D2573	Saddle	B19820	✓ 1	D2574	Saddle	B19820	✓ 1	D2736-1	Bracket	B19013	✓ 1	D2736-3	Bracket	B19013	✓ 4	D2747	Socket Head Set Screw	B19033	✓ 2	D2876	Spacer	B19142	✓ 2	D2877	Spacer	B19369	✓ 1	D2968-041	Tow Ring	B19377-B19008	✓ 16	AN4-6A	Bolt	M13735	✓ 4	AN4-46A	Bolt - M13350	M13943	✓ 8	AN4-51A	Bolt - M13735	M13943	✓ 8	AN6-12A	Bolt	M13735	✓ 32	AN960JD416	Washer	M13719	✓ 8	AN960JD616	Washer	M13658	✓ 1	AN970-4	Washer	M13654	✓ 29	MS21042L4	Nut (or MS21042-4)	M13928	HJ	03.12.03	8
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4	QC4	Inspect 100% kit for completeness on the W/O	U	03.12.03	8																																																																																
5	PK	Pack per PPP K10003	HJ	03.12.03	8																																																																																
6	AC	Cost / part: 487.97	S45	03.12.04	8																																																																																
7	DC	Close W/O 504.69 Inspection Level 21	HJ	03.12.04	8																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

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RELEASED
03.01.16

20067.

Linda Lacelle

From: "Peggy McDonald" <peggym@dartaero.com>
To: "Linda Lacelle" <lindal@dartaero.com>
Cc: "David Shepherd" <davids@dartaero.com>; "Danielle Bilodeau" <daniellb@dartaero.com>
Sent: February 01, 2004 10:10 PM
Subject: CUSTOM WO

Good Morning Linda d:)

We will be sending SIX K10003 saddle kits to a customer (instead of depleting the spare saddle inventory and picking alot of hardware)

Please issue a custom W/O to remove the GHW kit P/N D205-641-011 and Tow Ring D2707-041 from SIX K10003 Saddle Kits.

Let Danielle or Brigitte know when this is ready to ship. If possible, we would like to ship with Fed Ex on Monday.

Thanks
Peggy

2/2/04